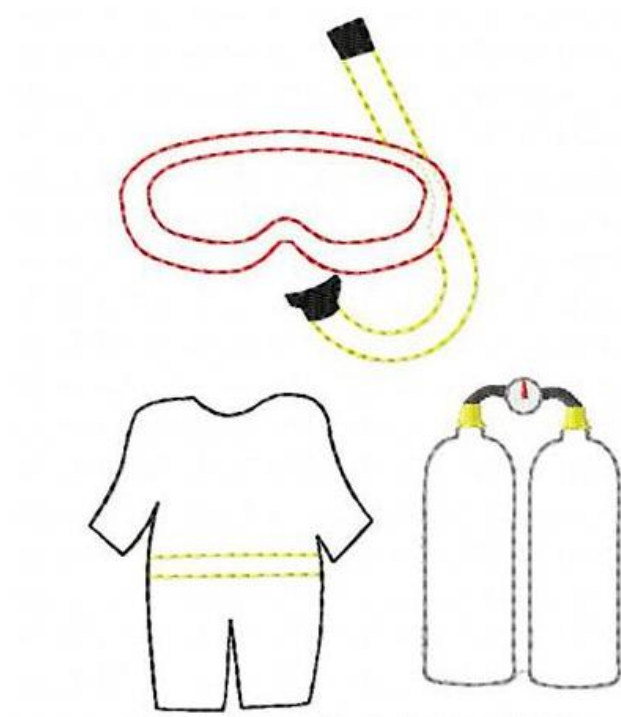


1. St: 396 Light Gray	2. St: 99 Light Blue	3. St: 92 Green	4. St: 153 Light Yellow	5. St: 118 Light Gray	6. St: 549 Blaze Medium
7. St: 289 Gold/Yellow	8. St: 445 Black	9. St: 186 Light Gray	10. St: 60 Light Yellow	11. St: 145 Gold/Yellow	12. St: 505 Black
13. St: 144 Light Gray	14. St: 192 Dark Gray	15. St: 477 Gray	16. St: 169 Dark Gray	17. St: 145 Snow White	18. St: 55 Gray
19. St: 39 Blaze Medium	20. St: 184 Gold/Yellow				



- 1) Hoop stabilizer and run step 1 placement line for goggle on stabilizer.
- 2) Run step 2 placement line for vinyl.
- 3) Lay vinyl over placement line from step 2 and run step 3. Trim.
- 4) Lay felt on top of placement line for breathing tube and run step 4. Trim.
- 5) Run step 6 placement line.
- 6) Lay felt over placement line from step 6 and add felt back. Run step 6, 7 & 8. It will be easier to trim if cut a small x over where vinyl is.
- 7) Run step 9 placement line for wet suit.
- 8) Lay felt on top of placement line from step 9. Run step 10 placement line for waist band.
- 9) Lay felt over placement line and run step 11. Trim.
- 10) Add felt back and run step 12 to sew on back of wet suit.
- 11) Run step 13 for placement line of tanks.
- 12) Lay felt on top of stabilizer and run step 14.
- 13) Add felt back and run step 15 to the end.